



CERTIFICATE
Quality Management System for Material Manufacturer
Acc. to Pressure Equipment Directive 97/23/EC

TÜV
AUSTRIA

Certificate No : 15-IS-0395-TAT-15-PED-0094

Manufacturer Name& Address : ЗАО «Лискимонтажконструкция»/
CJSC «Liskimontajkonstruktsiya»
Россия, Воронежская область,
г. Лиски, ул. Монтажников, д.1, /
Russia, Voronejskaya oblast, Liski,
Montajnikov street, 1

Certified in Accordance With European Directive 97/23/EC : QM System Acc. To 97/23/EC (PED) Annex-I, Paragraph 4.3

Audit Report No : 15-IS-0395-IR-001

Range Materials : ANNEX I

The Material Manufacturer has established and applies a quality management system. The system was audited according to the European Directive 97/23/EC, Annex I, Par. 4.3, with regard to the materials as listed in the scope of approval.

Issue Date : 25.05.2015

Expiry Date : 24.05.2016



Melih Koray EFE
Head of Industry Services



This Certificate of Conformity has been granted to the applicant based on the results of testing performed by the applicant/manufacturer or an accepted laboratory and the consequent review of the test report by TÜV Austria Turk. Revisions to the referenced certification basis or any change of the design, materials, components or processing may require the repetition of all or some of the qualification tests in order for the test report and therefore this associated certificate to remain valid.

Scope Of Approval-Manufacturing of Base Material used for Regulated Pressure Equipment

Manufacturer Name		Cert. No		15-IS-0395-TAT-15-PED-0094		Date		25.5.2015											
Address		Report No		15-IS-0395-IR-01															
Material No		Material Specification		Delivery Condition		Production Form		Thickness (mm)		Diameter (mm)		Weight max		Technical Requirements		Notes			
		Spec.		No		Name		from		to		from		to		Spec		No	
01	Details for pipelines (Tees, Reducers, Elbows, Caps, Rings) and Pipeline units.	Carbon,	low-alloy,	3b	N-A-L-V	EN 10204 3.1 Material Certificate	4 mm	90 mm	DN15	DN1400			AD 2000-G1 ASME B16.9 ASME B16.11 ASME B16.28 ASME B16.49 DIN 2605 DIN 2606 DIN 2615 DIN 2616 DIN 2617 DIN EN 10253 MSS SP 43 MSS SP 75 MSS SP 97 ISO 3834-2 GOST 17375 GOST 17376 GOST 17378 GOST 17379 GOST 17380 GOST 30753			CR DURING FORGING N AFTER FORMING			
02	Flanges	Carbon,	low-alloy,	3b	N-A-L-V	EN 10204 3.1 Material Certificate	PN6	PN160	DN15	DN1400			ASME B16.5 ASME B16.47 EN 1092-1 EN 1759-1 GOST 12815 GOST 12820 GOST 12821 GOST 54432 MSS SP 44			CR DURING FORGING N AFTER FORMING			
03	Tubes	Carbon,	low-alloy,	3b	N-A-L-V	EN 10204 3.1 Material Certificate	12 mm	60 mm	DN1400	DN1400			API 5L ASTM A252 EN 10219 EN 10217-1 DIN 2458 DIN 17120			CR DURING FORGING N AFTER FORMING			

Notes: A= solution annealed and quenched L= solution annealed N=normalized S=stress relieved TM= thermomechanical treatment V=quenched and tempered CR= temperature controlled hot formed G=annealed

