

PRODUCTION OF HEAT-INSULATING AND SOUND-PROOF MATERIALS FROM BASALT SUPERTHIN FIBRE

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In 1991 in the city of Syktyvkar "Lotos" Ltd. factory construction began. At construction and purchases of the equipment all advanced technologies which was earlier only in nuclear power, aircraft industry and shipbuilding were used.

At the end of 1992 the first production was made.
Now "Lotos" Ltd. - the successful enterprise which increases every year quantity and the product range.


Production of "Lotos" Ltd. is made of basalt superthin fiber (BSTV) which turns out as a result of fusion of crushed trap rock.

These are very thin (no more than 3 microns) and long threads.
Thanks to structure of BSTV allows to make products without binding substance. These thinnest fibers have a huge number of the minute pores which are filled with air that interferes with the radiation of heat and sound penetration on a surface.

## Basalt superthin fiber and product from it:

- environmentally friendly (doesn't contain phenols)
- durable, resistant to vibrations;
- nonflammable, fire-resistant, fireproof;
- chemically neutral, nontoxical;
- resistant in relation to microorganisms and rodents, doesn't decay;
- doesn't increase the diffusion resistance of buildings (excellent vapor permeability);
- possesses low hygroscopicity (doesn't absorb moisture from air);

| BASALT FELTS | HEAT-INSULATING BASALT MATS (piercing) | HEAT-INSULATING BASALT MATS (with lining) | HEAT AND SOUND INSULATING BASALT MATS | NOISE-ABSORBING BASALT MATS |
| :---: | :---: | :---: | :---: | :---: |
| consisting of chaotically located fibers with a diameter no more than 3 microns which are fastened among themselves by forces | are made on the basis of BTSVst and are stitched by vitreous fiber. | are made on the basis of BTSVst and are revetted with fabric (glass, basalt, silica) or the metal gauze. | are made from BSTVsp, are revetted from all directions with glass, basalt or silica fabric. The corresponding threads stitch them. | are made from BSTVsp, are revetted from all directions with fiber glass fabric. The corresponding threads stitch them. |
| Type: BSTVst, BSTVsp TOR 5761-002-12881589-03 | Type: MTB <br> TOR 5769163-004-12881589-03 | Type: MTBS, МTBK, МTBB, MTBM TOR 5769163-004-12881589-03 | Type: ATM-10, ATM-10k, ATM10b <br> TOR 5769163-004-12881589-03 | Type: BZM-L <br> TOR 576990-003-12881589-01 |
|  |  |  |  |  |
| Size: <br> Length - 2000 mm <br> Width - 1000 mm <br> Thickness - 125 mm | Size: <br> Length - 1000-6000 mm <br> Width - 500-1000 mm <br> Thickness - 50-100 mm | Size: <br> Length - 1000-6000 mm <br> Width - 500-1000 mm <br> Thickness - 50-100 mm | Size: <br> Length -1100 mm <br> Width -600 mm <br> Thickness - 10-50 mm | Size: linear parameters of mats are defined together with the customer. |

Production is certified on fire safety, on compliance to requirements Sea and River to Registers of the Russian Federation and as has the certificate "NIKIMT-Atomstroy" for application on objects of the nuclear industry

## QUALITATIVE CHARACTERISTICS OF PRODUCTION

| Characteristics | Unit of measure ment | Definitions |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\begin{aligned} & \text { BSTVst, } \\ & \text { BSTVsp } \end{aligned}$ | MTB | MTBS/ MTBK/ MTBB/ MTBM | ATM-10/ ATM-10k / ATM-10b |
| Operating temperature | ${ }^{\circ} \mathrm{C}$ | $-269 \div+700$ | $-269 \div+700$ | $\begin{aligned} & -60 \div+450 / \\ & -170 \div+1000 / \\ & -260 \div+600 / \\ & -269 \div+700 \end{aligned}$ | $\begin{aligned} & -60 \div+450 / \\ & -170 \div+1000 / \\ & -260 \div+600 / \end{aligned}$ |
| Density | Кг/м3 | 18 | 23-60 | 23-60 | 41-91 |
| Thermal conductivity with $25^{\circ}$ <br> C | Вт/(M*K) | 0,042 | 0,040 $\div 0,034$ | 0,040 $\div 0,034$ | 0,034 |
| Humidity, no more than | \% | 2 | 2 | 2 | 2 |
| Consolidation temperature | ${ }^{\circ} \mathrm{C}$ | 1040 | 1040 | 1040 | 1040 |
| Water resistance | \% | 96,4 | 96,4 | 96,4 | 96,4 |


| Frequency range | Normal coefficient of a sound absorption <br> at a thickness of BZM-L, mm |  |  |
| :---: | :---: | :---: | :---: |
|  | 50 | 100 | $\mathbf{2 0 0}$ |
| Low-frequency $100-250 \mathrm{~Hz}$ | $0,08-0,46$ | $0,21-0,98$ | $0,70-0,66$ |
| Mid-frequency $250-1000 \mathrm{~Hz}$ | $0,46-0,73$ | $0,98-0,80$ | $0,66-0,77$ |
| High-frequency $1000-2000 \mathrm{~Hz}$ | $0,73-0,86$ | $0,80-0,85$ | $0,77-0,83$ |

Products from BSTV are used as in construction for warming and noise suppression in designs of protections and overlappings, and for a noise isolation and thermal insulation of units, equipment, pipelines in the machine-building, gas industry, oil industry, nuclear branch, energy production and shipbuilding.



## LO-rOS

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